

## Wet on Wet Clear

### General

Wet on Wet Clear is a water based printing base used to achieve an elastic and soft touching effect in textile printing.

It can be used as a transparent or can be coloured with pigments.

Does not dry during the print and block the screen.

### Advantages

- If used correctly as advised, the dry-wet rubbing and washing fastness are high.
- It provides elastic and soft touch prints.
- It is fixed at (280°F-302 °F /140°C – 150 °C) , 2 – 2.5 mins ; (320°F-340 °F 160°C-170°C) , 1,5 – 2 mins.
- Suitable to ecological standards.
- Rubbing and washing tests should be applied 24 hours after curing.
- Wet on Wet Clear is simple to print and it doesn't clog the screen.
- Printing procedure no need flash between colours.

### Applications

- Wet on Wet Clear has been manufactured for elastic and proper surface printings.
- Before usage, please stir the product well. Do not use any additives that are not advised.
- After using, the screen should be cleaned with the water and sponge.

### Usage

- It provides to print with the silk-screen that are made between 77-90 mm mesh.
- 55-60 Shore, U type should be used.
- It can be mixed with Wet on Wet White in any ratio.

### Storage & Shelf Life

- Keep containers dry and tightly closed. Store in a ventilated place between (+5)-(+30)°C /(+41)-(+86)°F of temperature.
- It should be consumed within 2 years after the production date.

### Important

The technical application and information that have been given above, are designed only as using instructions. Should not be considered as a warranty for any other use. When any help or assistance is required, our technical department is ready for help.

In case of emergency, Safety Data Sheet of this product should be ready for help at the working area. The warnings are given on safety data sheet of this product is for use outside the manufacturer/ distributor to direct/indirect can not be held responsible for any loss or damage.



## TECHNICAL DATA SHEET

### Technical Details



#### Appearance

Yellowish Transparent - Paste



#### Odor

Characteristic



#### Color

Transparent



#### Viscosity

[(77 °F/25°C) sp: 7, rpm: 20 Brookfield ] :  
35.000-40.000 [mPa.s]



#### Density

1,05 g/cm<sup>3</sup> (77 °F / 25°C)



#### pH

7,5 – 8,5



#### Boiling Point

>100°C (212°F)



#### Solubility

N/A



#### Explosion Hazard

It is not explosive



#### Packaging Information

Wet on Wet Clear is packed in  
5/10/20/30/60 kg blue and white  
polyethylene cans.